2220 GASPAR AVENUE LOS ANGELES, CA 90040 CHEM-TEL: (800) 255-3924

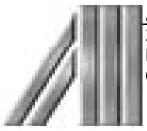
MATERIAL SAFETY DATA SHEET

PRODUCT NAME:	IBD Flex Powder Natural			DATE:	3/10/2004
FORMULA:	71853 (30-1330)			REV.	01
Section 1. Material Identification and Information					
Hazardous Ingredie	nts:				
J	Component	CAS #	%	TOXICOL	OGICAL DATA
	Acrylates Copolymer	25685-29-4	60-100%	ACGI	H TLV/TWA:
				1(Dmg/m ³
					PEL/TWA:
				USHA	
					5mg/m ³
	ical / Chemical Characterist		1.25		
Boiling Point:	ical / Chemical Characterist N/A Not Determined	Specific Gravity:	1.25		
	N/A Not Determined	Specific Gravity: (@ 25°C)	1.25 N/A		
Boiling Point: Vapor Pressure:	N/A Not Determined	Specific Gravity:	N/A		
Boiling Point: Vapor Pressure: (mm Hg and Temper Vapor Density:	N/A Not Determined ature)	Specific Gravity: (@ 25°C) Melting Point: Evaporation Rate:	N/A		
Boiling Point: Vapor Pressure: (mm Hg and Temper Vapor Density: (Air = 1)	N/A Not Determined ature) Not Determined	Specific Gravity: (@ 25°C) Melting Point: Evaporation Rate: (BuAc = 1) Water Reactive:	N/A 3.0		

Section 3. Fire and Explosion Hazard Data

Flash Point and Method Used: Auto-Ignition Temperature:	304°C, 580°F N/A
Flammability Limits in Air % by Volume:	LEL: N/A UEL: N/A
Extinguisher Media:	Water, carbon dioxide, or dry chemical
Special Fire Fighting Procedures:	Avoid extinguishing methods which may generate dust clouds. Water stream can disperse bust into air, producing a fire hazard and possible explosion hazard if exposed to ignition source.
Unusual Fire and Explosion Hazards:	Polymer dust is combustible. The explosive limits of the polymer particles suspended in air are approximately those of coal dust.
Explosion Hazard:	Firefighters should wear self-contained breathing apparatus.
Sensitive to Hazard:	No.
Sensitive to Static Discharge:	No.

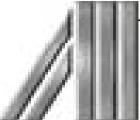
Section 4. Reactivity Hazard Data



2220 GASPAR AVENUE LOS ANGELES, CA 90040 CHEM-TEL: (800) 255-3924

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FORMULA:	71853 (30-1330)		R	EV.	01
Incompatibility (Mate	erials to Avoid):				
	Strong oxidizing ager	nts.			
Hazardous Decompo					
	Methacrylate Monom	er and Oxides of Carbon when	burned.		
Hazardous Polymeriz					
	□ May Occur	☑ Will Not Occur			
Section 5. Health	Hazard Data				
Primary Routes of En	itry:				
-	Inhalation	Skin Absorption	Ingestion	🗹 Ey	es
Carcinogen Listed In:					
	□ NTP	IARC Monograph	D OSHA	🗹 Not L	isted
Emergency Overview					
	For Polymer: May irri Particulates, Not Othe	tate eyes, skin and respiratory t erwise Classified.	tract. OSHA classi	fies this mate	rial as
Health Hazards:					
Acute:	Eye Contact:	May be irritating to the eyes generated. Symptoms of ove irritation and watering. Keep	erexposure may inc		
	Skin Contact:	May be irritating to skin in so prolonged and/or repeated co		duals, especia	ally after
	Inhalation:	May be irritated by gross ove	erexposure, no mat	ter how gene	rated.
	Ingestion:	Not expected to cause any h swallowed, may cause nause			-
Chronic:		None known.			
Emergency First Aid	Procedures:				
	Eye Contact:	If product gets in the eyes, flu water for at least 15 minutes			
	Skin Contact:	If irritation occurs and produc lukewarm water, followed by with soap and water. If irritat	a thorough washin	ig of the effec	ted area
	Inhalation:	Remove to fresh air. Seek ir	nmediate medical a	attention.	
	Ingestion:	If ingested,, do not induce vo drink plenty of water or milk I	•		
	Clothing:	Remove contaminated clothi	ng. Wash thorough	hly before reu	ise.
	Treatment:	Treat symptoms conventiona	Illy, after thorough o	decontaminat	tion.



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Section 6. Control and Protective Measures

Respiratory Protections (Specific Type):

No special respiratory protection is required under typical circumstances of use or handling. If necessary, use only respiratory protection authorized per US OSHA's requirement in 29 CFR 1910.134, or applicable US state regulations, or the appropriate standards of Canada, its provinces, EC member states, or Australia.

Protective Gloves:

If anticipated that prolonged & repeated skin contact will occur during use of this product, wear latex or rubber cloves for routine industrial use. If necessary, refer to US OSHA 28 CFR 1910.138, the appropriate standards of Canada, of the EC member states.

Eye Protection:

Depending on the use of this product, splash or safety glasses may be worn. If necessary, refer to US OSHA 29 CFR 1910.133, Canadian standards, or the European Standard EN166. Ensure that an eyewash station, sink, or washbasin is available in case of exposure to eyes.

Ventilation to be Used:

When working with large quantities of product, provide adequate ventilation (e.g., local exhaust ventilation, fans). Ensure that an eyewash station, skin or washbasin is available in case of exposure to eyes. Use good, local exhaust at processing equipment, including buffers, sanders, grinders and polishers.

Other Protective Clothing and Equipment:

No special body protection is required under typical circumstances of use and handling. If necessary, refer to appropriate standards of Canada, the EC members states, or US OSHA. Provide eyewash, safety shower and impervious clothing are recommended. High temperature processing equipment should be well be ventilated.

Hygienic Work Practices:

Good Manufacturing Practices.

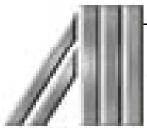
Section 7. Precautions for Safe Handling and Use / Leak Procedures

Steps to be Taken if Material is Spilled or Released:

Before cleaning any spill or leak, individuals involved in spill clean-up must wear appropriate Personal Protective Equipment. Wear appropriate personal protective equipment (e.g., goggles, gloves). Sweep up to avoid slipping hazard. Keep airborne particulates at a minimum when cleaning up spills. Dispose of properly in accordance with local, state, and federal regulations. Wash all affected areas with plenty of warm water and soap. Remove any contaminated clothing and wash thoroughly before reuse.

Waste Disposal Methods:

Dispose in a landfill or incinerate according to Federal, State, and Local regulations.



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MATERIAL SAFETY DATA SHEET

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Disposal of Empty Containers:

Reuse of empty drums or containers is not recommended. Employees should be advised of the potential hazards, due to residual material, associated with empty containers. It is our policy to discourage the reuse of empty containers and to dispose of all empty containers properly, in accordance with Federal, State, and Local regulations.

Precautions for Handling:

Use in well ventilated areas. Avoid contact with skin, eyes, and clothing. Avoid breathing dust. Use good personal hygiene and housekeeping.

Precautions for Storage:

Store containers in a cool, dry location, away from direct sunlight, other light sources, or sources of intense heat. Material should be stored in secondary containers as appropriate. Keep container closed to prevent water absorption and contamination.

Industrial Hygiene Practices:

Avoid prolonged contact with the product. Use in a well-ventilated location (e.g., local exhaust ventilation, fans.). After use, wash hands and exposed skin with soap and water. Do not eat, drink, or smoke while handling product.

Section 8. Toxicological Properties

Toxicity Data: This product has NOT been tested on animals to obtain toxicology data. There are toxicology data for the components of the product, which are found in scientific literature. These data have not been presented in this document.

Mutagenicity Data: This product is not reported to produce mutagenic effects in humans.

Reproductive Toxicity Data:

For Polymer:Embryotoxicity:This product is not reported to produce embryotoxic effects in humans.Teratogenicity:This product is not reported to cause teratogenic effects in humans.Reproductive Toxicity:This product is not reported to cause reproductive effects in humans.

Section 9. Ecological Information

Aquatic Toxicity:

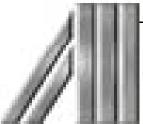
For Polymer: There is no specific data available for this product; however, very large releases of this product may be harmful or fatal to overexposed aquatic life.

Environmental Fate:

There is no specific data available for this product.

Section 10. Transportation

DOT/UN Shipping Name: NMFC Item #: Schedule B: Plastic Material, NOI 59420 3906.90.6000



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Section 11. Regulatory Information

SARA Reporting Re	quirements:
	N/A
SARA Threshold Pla	anning Quantity:
	There are no specific Threshold Planning Quantities for the components of this product.
ISCA Inventory State	us:
	The components of this product are listed on the TSCA Inventory. For use in FDA regulated products only.
CERCLA Reportable	e Quantity (RQ):
	N/A
Other Federal Requi	rements:
	This product complies with the appropriate sections of the Food and Drug Administration's 21 CFR subchapter G (Cosmetics).
Other Canadian Reg	ulations:
	contains all of the information required by the CPR. The components of this product are listed on the DSL/NDSL. None of the components of this product are listed on the Priorities
State Regulatory Inf	ormation:
	This product may contain components that are covered under specific state criteria.
Risk Statements:	
	R36/37/38 - Irritating to eyes, respiratory system and skin.
	R43 - May cause sensitization by skin contact.
Safety Statements:	
	S3 - Keep in a cool place.
	S7 - Keep in container tightly closed.
	S9 - Keep container in a well ventilated place.
	S20 - When using do not eat or drink.
	S29 - Do not empty into drains.
	S37/39 - Wear suitable gloves and eye/face protection.

Section 12. Other Information

Hazardous Material Identification System (HMIS) Rating:

Health = 1/Flammability = 1/Reactivity = 0

Personal Protective Equipment: Gloves and Safety Glasses or Chemical Splash Goggles.

National Fire Protection Association (NFPA) Hazard Identification Rating:

Health = 1/Flammability = 1/Reactivity = 0